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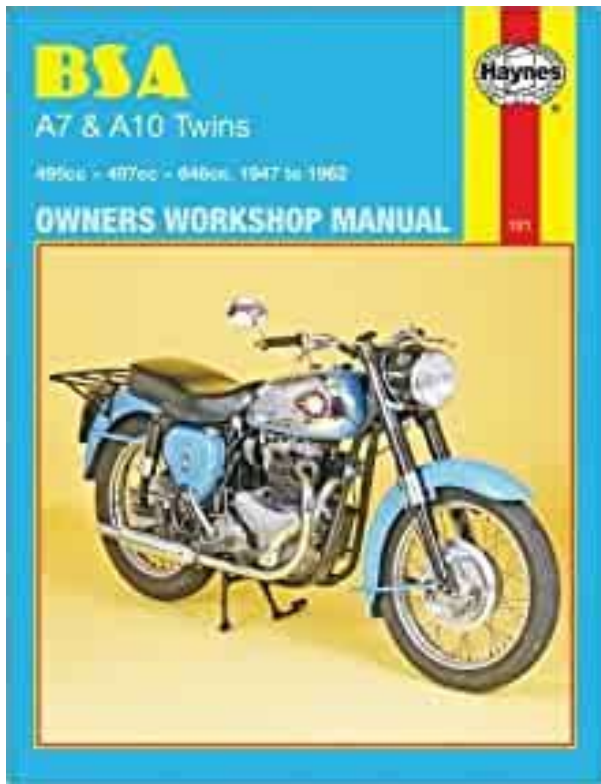
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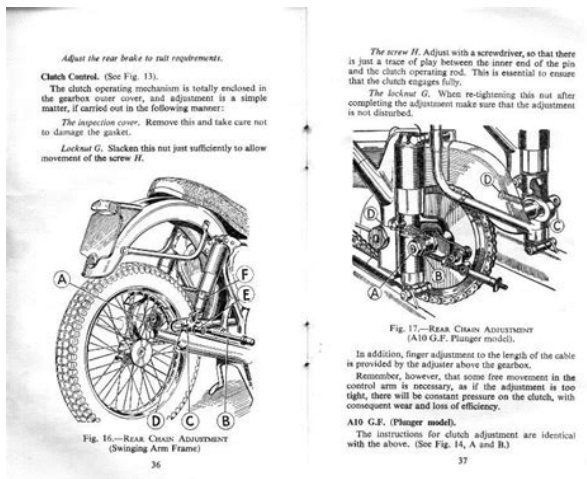
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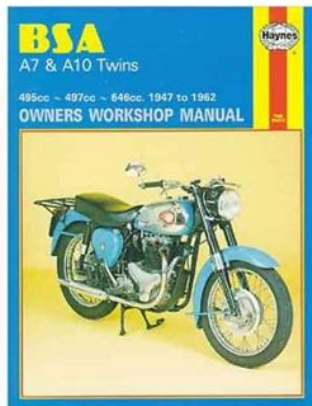
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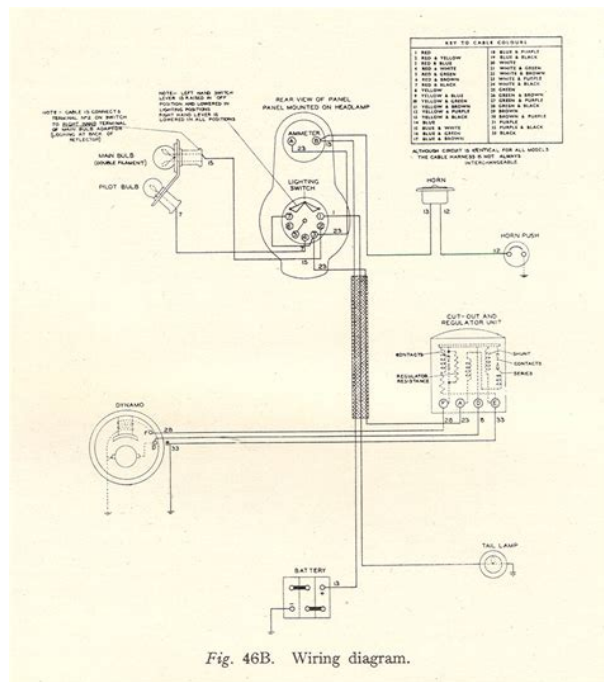
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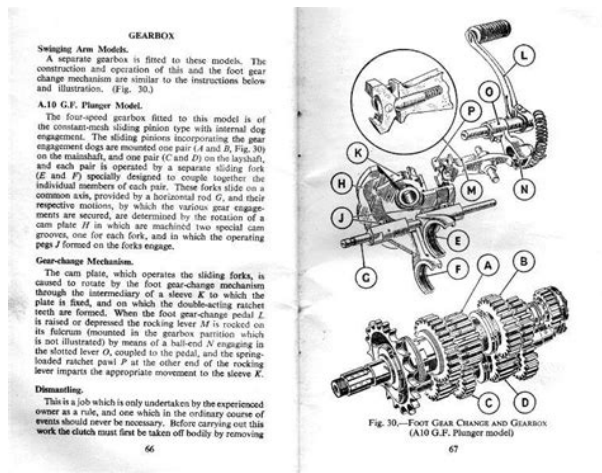
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GEARBOX

Swinging Arm Model.
A separate gearbox is fitted to these models. The construction and operation of this and the foot gear change mechanism are similar to the instructions below and illustration. (Fig. 30.)

A10 G.F. Flanger Model.

The four-speed gearbox fitted to this model is of the constant-mesh sliding pinion type with internal dog engagement. The sliding pinions incorporating the gear engagement dogs are mounted one pair (A and B, Fig. 30) on the main shaft, and one pair (C and D) on the layshaft, and each pair is operated by a separate sliding fork (E and F) specially designed to couple together the individual members of each pair. These forks slide on a common axis, provided by a horizontal rod G, and their respective motions, by which the various gear engagements are secured, are determined by the rotation of a cam plate H in which are machined two special cam grooves, one for each fork, and in which the operating pegs J formed on the forks engage.

Gear-change Mechanism.

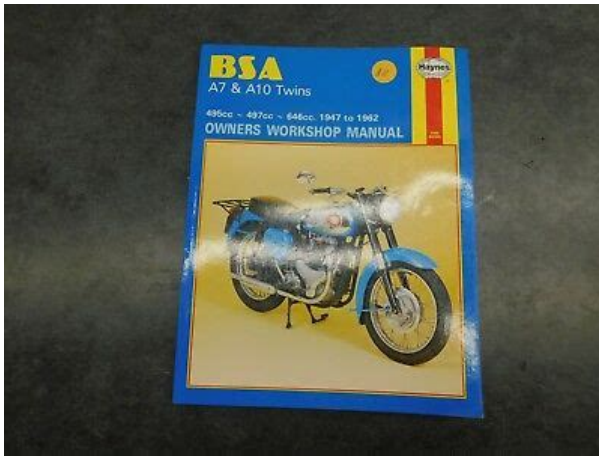
The cam plate, which operates the sliding forks, is caused to rotate by the foot gear-change mechanism through the intermediary of a sleeve K to which the plate is fixed, and on which the double-acting ratchet teeth are formed. When the foot gear-change pedal L is raised or depressed the rocking lever M is rocked on its fulcrum (mounted in the gearbox partition which is not illustrated) by means of a ball-end N engaging in the slotted lever O, coupled to the pedal, and the spring-loaded ratchet pawl P at the other end of the rocking lever imparts the appropriate movement to the sleeve K.

Disassembling.

This is a job which is only undertaken by the experienced owner as a rule, and one which in the ordinary course of events should never be necessary. Before carrying out this work the clutch must first be taken off bodily by removing

Fig. 30.—FOOT GEAR CHANGE AND GEARBOX (A10 G.F. Flanger model)

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