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The column has twin internal chambers both filled with desiccant material. During operation one chamber Pressure Swing Adsorption PSA. A small percentage of dried air is taken from the dryer output flow and is used to regenerate the saturated During this process, the Operating Flow Range. Dewpoint. Nominal. Optional. Air Quality ISO 8573.1 Class 1.2.1. Optional Class 1.1.1 Pressure Swing Adsorption PSACam Timer. Pneumatic Cam Timer Desiccant. High tensile extruded aluminium. Pressure die cast high tensile aluminium. Alocrom anticorrosion protection and dry Column snowstorm filled with desiccant Maximum Operating Pressure. Minimum Operating Pressure. Maximum Inlet Temperature. Minimum Inlet Temperature. Regeneration. Nominal pressure drop across desiccant bed. Standard Electrical Supply. Others Available on Request. Controls. Standard. Noise Level. Media. Material. Column. Finish. Construction Distributor from where it was purchased. Care must be taken to ensure that the dryer is not subject to flows, even peaks in excess of the The dryer can be installed either free standing or wall mounted. NOTE CSA mini dryers, base should be securely mounted to a supporting surface. The black control enclosure A must be at the bottom and the dryer must be installed vertical and Two inlet connections are available at the bottom of the dryer to enable connection from either left Suitable rated Two outlet connections are available

at the top of the dryer to enable connection from either left or right. The purge flow is factory set for 6 bar g minimum operating pressure. Should your minimum pressure requirement be different, the purge flow must be reset by a Domnick Hunter Engineer. Ensure the dryer is electrically connected to a supply suitable for the unit. See wiring diagram printed on the control enclosure.

A Domnick Hunter AA high efficiency filter D must be used on the inlet. It is also recommended that a Domnick Hunter AO general purpose pre-filter should be used in addition to the grade AA. A Domnick Hunter AR dust removal filter E must be applied at the outlet of the dryer. The above filters should be connected directly to the dryer using the standard instructions included with the filters. A bypass line F ensures complete safety during maintenance and enables a safe isolation of the dryer. Isolation valves are recommended on the inlet G, outlet H and bypass J lines at the dryer. NB All valves must be opened and closed gradually. Proceed as follows. Using the Bypass Line F. With the inlet G and outlet H valves closed, the bypass J valve open, introduce air to the dryer. Allow the dryer to fully pressurise, then open the outlet valve whilst simultaneously closing the bypass valve. The dryer is now on stream. Without Bypass Line F. Close inlet G and outlet H valves. Introduce air to the dryer by gradually turning the inlet valve until fully open. Allow the dryer to fully pressurise, then gradually open the outlet valve. During Operation. Following the startup procedure, operation of the dryer is fully automatic and requires no further attention. The dryer column contains two chambers of desiccant material. Whilst one is drying the compressed air adsorption, the other is simultaneously undergoing regeneration desorption. Approximately every 2 minutes, the adsorption and desorption chambers are automatically reversed. Shutdown Procedure. Using Bypass Line F. Close the outlet valve H whilst simultaneously opening bypass J valve. Close the inlet valve G. The air will now bypass the dryer which will automatically depressurise. Close the outlet valve H. Close the inlet valve G. The dryer will automatically depressurise. NB The bypass valve J should only be opened if the dryer is undergoing maintenance. Component qualified electricians must work on dryer circuitry. Check the rating plate for power supply requirements.

Correct isolator switches must be provided at a safe and accessible point near the dryer. The dryer must be connected with a live, neutral and earth. NOTE 50mA fuse protection is required but is not included as part of this package. It is possible to operate the cam timer from 240 volt single phase 50Hz supplies by connecting as follows. Should you be connecting to 110v 50Hz or 60Hz supplies. Live. Neutral. Ensure that the changeover occurs approximately every 2 minutes. Check all the gaskets, control valves, pipes, and fittings for air leaks. The desiccant material used has a finite life but would typically exceed 10,000 hours. Desiccant. The filter requirements also have a finite life typically lasting 6,000 8,000 hours. For desiccant changes or any other maintenance operation, service kits are available. Poor Dewpoint. Indication. Probable Cause. Entrained water. Remedy. Insufficient purge. Inlet pressure too low. Air flow demand too high. Check inlet pressure. Check for recent additions. Check and rectify inlet temperature. Inlet temperature too high. Contaminated desiccant. High p. Failure to purge. Pressure Gauges. Excessive outlet flow. Poor Dewpoint. Saturated inlet elements. Cam timer not rotating. No depressurisation. Purge orifice closed. Loss of Dewpoint. Check and replace desiccant and check and regulate outlet flow. Replace filter elements. Adjust screw on motor or replace. Reset purge on orifice. Lack of filtration. Installation of inlet filters remote from the dryer inlet head, allowing possible condensation to occur. Installing filters in wrong flow direction. Opening inlet valve too quickly, causing initial high differential pressure across filter element. Combining drain pipes from filters to a single drain valve. Pipe diameter too small. Pipework unsupported. Inlet pipework taken from low point of manifold range, allowing bulk water intrusion into the dryer. Additional Items. Use of non recommended componentry. Untrained.

unauthorised maintenance or installation personnel used. Subsequent increase in air consumption without relation to dryer flow capacity. Purging of pneumatic system and dryer with cleaning agents

that have the potential to damage desiccant material. Covers removed or loose during operation. Dimensions in mm. Pipe size. Recomm. Use of the dryer without the recommended genuine domnick hunter manufactured filtration or genuine parts, Should the Equipment be defective as to materials or workmanship, domnick hunter warrants that it will remedy such Where the Equipment is a desiccant dryer, the warranty period will be 12 months from the date of commissioning or 18 months from date of despatch, whichever is the earlier, provided such commissioning is carried out by domnick hunter or its authorised agent. In the case of Equipment other than Should any defect occur during the Equipment has been used strictly in accordance with the instructions provided with each item of the Equipment and has Any accessories, parts and equipment supplied by domnick hunter but not manufactured by domnick hunter, shall To claim under the warranty, the goods must have been installed and continuously maintained in the manner specified They are also Any substitution of parts not manufactured or approved by domnick hunter will expressly invalidate the warranty. ISO 8573.1 Klasse 1.2.1. Optional Klasse 1.1.1 Druckschwankungsadsorption PSA Full postal address including country of origin. Postadres inclusief land van oorsprong. United Kingdom. Verenigd Koninkrijk. Place of issue Name of manufacturer or supplier. Gateshead. Plaats van uitgifte. Description of product DESICCANT AIR DRYER. Beschrijving van het product PERSLUCHTDROGER MET DROOGMIDDEL. Name, type or model, batch or serial number. Naam, type of model, partij of serienummer. Directives used. Standards used, including number, title, issue date and other related documents.

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