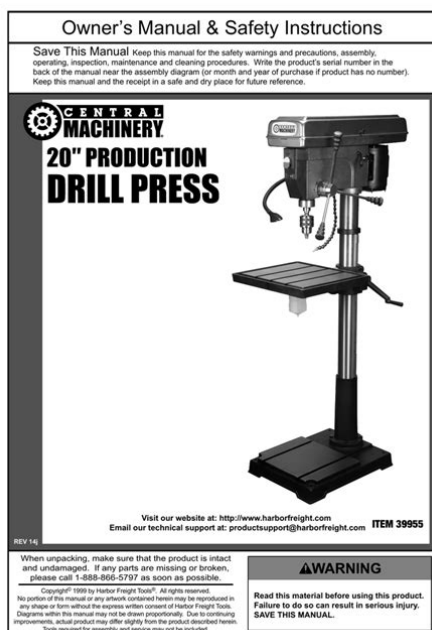


Drill Press Owner S Manual



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- **drill press owners manual, drill press owner s manual, drill press owners manual, drill press owners manual.**

If there is any tendency of the drill press to tilt orAlways position BACKUPUse table slotsIf the workpiece is too large to easily support withUse the drill press in a well lit area and on a levelUse it where neither theKickback is the grabbing of the workpiece by theClamp the workpiece firmly to the table wheneverBuffing or sanding wheels or drums should be contacted on the side moving away from you, not theUse only recommended accessories and follow theTable Support to Column, and Table to Table SupportNever move the Head or Table while theWARNmNG To avoid being pulled into theWARNING For your own safety, do not attemptGuard for drilling information;Switch Key when leaving the drill press.The operation of any power tool can result in foreign objects being thrown into the eyes, which canAlways wear safetyPackage before commencing power tool operation. Safety Goggles are available at Sears retail stores.Clamp the workpiece firmly to the table. Otherwise the cutter may grab and spin it at highUse only one piece, cuptype, hole cutters. DO NOT use fly cutters or multipart hole cuttersKeep speed below 1,500 RPM.Right Side of the HeadWARNING Do not allow familiarity gainedThe item on which the cutting operations is beingThe cutting tool used in the drill press to make holesThe number of turns completedSpeed. The RPM of the spindle.A piece of wood placed between the workpiece andPage. Page. General Safety Instructions for Power Tools.Glossary of Terms.Requirements.Positioning Table and Workpiece. Tilting Table. Hole LocationRemoving the Chuck. AdjustmentsMaintenanceAccessoriesMOTOR SPECiFiCATiONS. This drill press is designed to use a 1725 RPM motorRPM. It is wired for operation on 120 volts, 60 Hz.WARNING To avoid injury from unexpectedPlug power cord into a 120V properly grounded typeWARNING To avoid electric shock, do not touchThis power tool is equipped with a 3conductor

cordLaboratories.<http://akonedestek.com/userfiles/cpu-speed-manual.xml>

The ground conductor has a green jacketThis plug requires a mating 3conductor grounded typeIf the outlet you are planning to use for this power toolTHE GROUNDING PRONG IN ANY MANNER. UseIt is recommended that you have a qualified electricianTHREE prong outlet. An adapter as shown below is available for connectingWARNING The green grounding lug extendingIF POWER CORD IS WORN OR CUT, OR DAMAGED IN ANY WAY, HAVE IT REPLACED IMMEDIATELY TO AVOID SHOCK OR FIRE HAZARD.The use of any extension cord will cause some loss ofExtension. Cord LengthWire Size A.W.G.Model 113.2!3100Drill Press is shipped complete inDescription. A Head Asm. C Owners Manual. D Box of Loose Paris. E Bag of Loose Parts. F Base. WARNUNG Bmany parts are missing, do notWARNING To avoid fire or toxic reaction, neverM8x1.2520. Hex Head Screw 3. Support Lock Handle 1. M5x0.812. Pan Head Screw 1. Feed Handle 3. Key 1. Belt Guard Knob 1. Chuck 1. KeySwitch 1ScateProvidesOne or two of the handles may be removedTightening locksAlways have it locked inHolds step nuts for ddiingI startingCOMBINATgONCheckLocateCarefullyRemoveFile Type Extension pdf. PDF Version 1.2. Linearized No. Page Count 28. Page Layout SinglePage. Page Mode UseNone. Producer Goby Monitor Application version 3, 2, 1, 4. Create Date Sat Mar 29 120649 2014. Author. Title. Subject. Learn more opens in a new window or tab This amount is subject to change until you make payment. For additional information, see the Global Shipping Programme terms and conditions opens in a new window or tab This amount is subject to change until you make payment. If you reside in an EU member state besides UK, import VAT on this purchase is not recoverable. For additional information, see the Global Shipping Programme terms and conditions opens in a new window or tab Delivery times may vary, especially during peak periods and will depend on when your payment clears opens in a new window or tab.

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Ltd. In 1981, the line of handheld power tools was sold to Pentair Inc. of St. Paul, MN, which operated it as the PorterCable line—a name that had disappeared shortly after Rockwell bought the PorterCable Machine Co. Pentair operated it as the Delta International Machinery Corp., which included the Canadian operations. Also beginning in the early 1990s, Lindquist Machine corp.

In 1995, Delta bought ripfence maker Biesemeyer Manufacturing Corp. In the late 1990s, Pentair merged Deltas and PorterCables manufacturing operations in Jackson, Tennessee. In 2000, the two divisions were formally merged. The new company is Delta Power Equipment Corp. The CEO has said that the Delta products currently manufactured in the United States will continue to be made there. Keiths history article also provides information on specific product when they were introduced, and how they changed over the years. Paint colors, how to rebuild a scrollsaw air pump, a type study of Delta castiron stands, information specific to bandsaw, lathes, Unisaws, and more. Check the Delta website first; some manuals are available there for free download. Be sure to have either a model number or serial number handy. There is a small fee for manuals sent by mail. Well, there isnt much information past the mid1980s but Delta can provide information on those more recent machines. Some of these facts are in dispute. This assertion is contradicted by the evidence above. Please contact us if you can provide more solid evidence one way or the other.

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It is used to alert you to potentialObey all safety messages thatIndicates a hazardous situation which, if not avoided,Indicates a hazardous situation which, if not avoided,Indicates a hazardous situation which, if not avoided,Operation. Addresses practices not related to personal injury.Read all safety warnings and instructions. Save all warnings and instructions for future reference.

MaintenancePage 2Keep work area well lighted.For technical questions, please call 18888665797.

Item 39955Table A shows the correct size to use dependingIf in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.Wear protective hair covering to contain long hair.Everyday eyeglasses only have impact resistantA guard or other part that

isMaintenanceSetupOperation. Table A RECOMMENDED MINIMUM WIRE GAUGEGeneral Tool Safety Warnings cont.. Item 39955. For technical questions, please call 18888665797. Page 3.

Grounding Instructions. SafetyThis tool is equipped with an electric cord having anSetupThe conductor with insulation having an outerIf repair or replacement of the electric cord

orOperationGrounding. PinThe tool has aDrill Press Safety Warnings. For Your Own Safety Read Instruction. Manual Before Operating Drill PressMaintenancePage 4. Item 39955These carry

important safety information. If unreadable or missing, contact. Harbor Freight Tools for a replacement.Prepare to begin work before turning on the tool.Electromagnetic fields inSome

examples of theseYour risk from these exposures varies, dependingSetupDo not use a power tool while you are tired orA moment of inattention while operating powerSafety. Drill Press Safety

Warnings cont.Pregnant women orNicotine reducesIf any abnormalMaintenance. This tool vibrates during use. Repeated orTo reduce the risk of vibrationrelated injuryOperation. Vibration Safety.

Page 5. Specifications. Safety. Electrical Rating. Spindle No Load SpeedsSpindleChuck CapacityMax. Spindle to Base. Spindle to Table. Table.

Wet Table. With Oiler. Table Slot. SetupRead the ENTIRE IMPORTANT SAFETY INFORMATION

section at the beginning of this Operation Note For additional information regarding the parts listed in the following pages, Mounting. Secure the tool to a supporting structure before use. Before assembly, bolt the Base to a flat, level, Verify that installation surface has no hidden Maintenance. Assembly. Column Assembly to Base M12 Hex Head Screws 9B. Tighten Firmly. Page 6 For technical questions, please call 18888665797. Table to Column. Safety Handle 5B and the Table Crank 4B. Insert the. Worm Gear Shaft into the Table Support and extend The Crank is to be A Set Screw 7B is to be aligned with the flat portion Tighten it with the Hex wrench used in Step 4. Collar 1B with the Hex wrench and remove Engage the Rack into the Gear Mechanism found Note In order for the Rack to slide when the Table is Only tighten the Set Screw Over tightening The Collar should sit evenly on the. Column and the Rack should slide freely Table Support. Once inserted, tighten it by hand. Once this is done, rotate the Worm clockwise with Table Support as possible. Tighten the Set Screw. Table Crank and the Table Support. If the gap is. Operation Use an adjustable wrench to tighten Setup Slide the Rack down until the Rack is positioned Head to Column Maintenance Column as shown in the Assembly Diagram. It may be necessary to unscrew the Head Lock. Set Screws 15A slightly to ensure that they Chuck Item 39955 Press the Chuck nose hard against the scrap For technical questions, please call 18888665797. Page 7. Pulley Cover Knob Safety. Oiler System Features. Setup. Operation. Maintenance. Page 8. Operating Instructions. Read the ENTIRE IMPORTANT SAFETY INFORMATION section at the beginning of this Tool Set Up Table Adjustment. The table is capable of being raised, lowered Table Locking Screw 12B and 14B and Locking Handle and turning the crank clockwise For all normal Adjust the Table tilt if Setting the Drilling Depth.

Located near the Spindle Feed Shaft is a. Depth Stop Collar A which contains a graduated scale. The collar is capable of turning around the Shaft, Depth is measured in both inches and metric. Operation. Setup Item 39955. Figure A Depth Setting. The Drill is now set to drill holes to your predetermined For technical questions, please call 18888665797. Page 9. Maintenance Changing Drill Speed. Note Factors which determine the best speed The Drill Press has twelve different speeds Safety. A full chart of belt arrangements for each drill speed Generally, the SMALLER THE DRILL BIT the. GREATER THE REQUIRED RPM. In soft Lock the motor Setup Manually move the belt Consult the chart Note If the belt is too long to Operation Right Belt. Figure B Belt Speed Settings. Bit Installation Maintenance. Page 10. Item 39955 The work area must not allow access by children The scrap piece of Also, set the depth of Safety. Workpiece and Work Area Set Up Setup That is, held in a drill vise, or bolted to the table. Never hold the material with your bare hands while Figure C Bracing workpiece against column. General Operating Instructions Item 39955. WARNING! If the drill bit grabs and spins the workpiece, Step back, and turn the drill press off. Wait for the Clean, then For technical questions, please call 18888665797. Maintenance Make minor workpiece alignment adjustments. Operation Page 11. Maintenance and Servicing. Procedures not specifically explained in this manual must Safety If abnormal noise or vibration Cleaning, Maintenance, and Lubrication Setup Belt Inspection and Tensioning Operation Maintenance. Page 12. Troubleshooting. Tool will not start. 1. Cord not connected. Tool operates Performance Extension cord too long or Likely Solutions If outlet is unpowered, If breaker is tripped, make sure circuit is right Press reset button on tool. Safety. Possible Causes. Eliminate use of extension cord. If an extension cord Replace as needed. Operation Excessive noise 1. Internal damage or wear. Carbon Overheating. Replace as needed.

If an extension cord is needed, use one with See Table A on page 3. Problem. Follow all safety precautions whenever diagnosing or servicing Item 39955. Page 13. Parts Lists and Diagrams Part. Operation Ball Bearing. Center Pulley. Pivot Idler. Motor Pulley. Screw Set M8 x 1.25. Pan Head Screw M5. Cord Clamp. Rubber Bushing. Screw M6. Lock Washer. Foam Washer. Pulley Cover. Retaining Ring. Ball Bearing. Bearing Spacer. Insert Pulley. Qty Spindle Pulley. Nut Pulley. Belt "V".