#### **Duramax Manual Transmission Fluid**



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### **Book Descriptions:**

## **Duramax Manual Transmission Fluid**

To maintain shift quality and promote transmission life, consider replacing fluid at 60,000 mile intervals, especially if usage meets any of the severe duty conditions. Fluid level should be checked periodically. Drain and replace differential fluid immediately if the axle is submerged in water. Fluid level should be checked periodically. Drain and replace differential fluid immediately if the axle is submerged in water. Always verify fluid specifications and capacities in your owners manual, if applicable. When the diesel engine is running and the transmission is engaged, the automatic transmission fluid is pumped out of the transmission pan and into the transmission. The transmission fluid then bonds to all of the internal parts to prevent excessive heat friction. Change the automatic transmission fluid inside of your Duramax diesel engine between 50,000 and 75,000 miles to prevent the fluid from breaking down. Step 1 Drive the Duramax around for about 20 minutes to heat up the transmission fluid. The hot transmission fluid will give you a more accurate reading on the dipstick. Park the Duramax on level ground and open the hood. Step 2 Locate the automatic transmission fluid dipstick on the rear of the engine. Pull the dipstick out and look at where the fluid level is. Wipe away the excess fluid from the dipstick with a shop rag. Step 3 Slide the long neck funnel into the dipstick holding tube. Pour Dextron VI automatic transmission fluid into the funnel until the fluid level is near or at the full mark on the dipstick. A completely empty transmission on a Duramax diesel engine will hold around 13 guarts of fluid. A regular drain and fill will take 7.4 guarts of fluid to fill the transmission with fluid. Pull the funnel back out of the dipstick tube and reinsert the dipstick. Close the hood. Tip There is an upper and lower line on the bottom of the dipstick. Warning Wear protective gloves, if necessary, when checking hot transmission fluid.http://egymatec.com/userfiles/dect2085-2w-manual.xml

 duramax manual transmission fluid, duramax manual transmission fluid change, duramax manual transmission fluid problems, duramax manual transmission fluid pump, duramax manual transmission fluid replacement.

To submit your questions or ideas, or to simply learn more about It Still Works, contact us. More Articles How to Add Transmission Fluid to a 2001. How to Replace the Transmission Fluid. How to Change the Fluid in a 4T65E. How to Check Transmission Fluid on a. How to Disable the Alarm on a 1997 Camry How to Check Transmission Fluid in an. How to Add Transmission Fluid to a. How to Add Transmission Fluid to a 2001. Drain and Refill When adding, be sure to fill to the approximate level. Recheck the fluid level after filling. Front Axle 1500, 2500 HD, and 3500 HD Series SAE 75W90 Synthetic Gear Oil. Front Axle 1500, 2500 HD, and 3500 HD Series SAE 75W90 Synthetic Gear Oil. When it is very cold, below 0 Deg. F 18Deg. C, you should use SAE 5W40 to improve cold starting. Do not use other viscosity such as SAE 10W30, SAE 10W40, or SAE 20W50. When it is very cold, below 0Deg. F 18Deg. C, you should use SAE 5W40 to improve cold starting. Do not use other viscosity such as SAE 10W30, SAE 10W40, or SAE 20W50. From the introduction of the LB7 almost 20 years ago, the engine output has nearly doubled its torque from approx. 500 lbft, to the modernday workhorse pushing towards 1000 lbft, in the L5P engine line. Dodge Cummins and Ford Power Strokes soon followed to take advantage of the new common rail injection design. The revised 6.6L V8 turbo diesel motor came along at the turn of the century featuring aluminum heads and 32 valves. With their highpressure, commonrail, direct fuel injection mounted under the valve covers. Always seek the advice of your mechanic or other qualified professional with any questions you may have regarding your vehicle's condition. Gilead, OH 43338. This longlife hydraulic oil is formulated using waxfree base oils with extremely low pour points and features toptier antiwear performance,

excellent demulsibility and air release, as well as high thermal and oxidation stability.http://www.midel.me/userfiles/dect3080-2-manual.xml

Due to its very high viscosity index, Champions Snow Plow Oil delivers exceptional viscosity and coldflow, protecting against freezeup in temperatures down to 65F. Perfect for use in residential and even the most demanding commercial applications. FeaturesSynthetic BlendConditions SealsWaxFree Base OilsExcellent ColdFlow Properties65F Temperature PerformancePrevents and Protects Against FreezeUp This professional grade starting fluid is not only the strongest in the industry but contains upper cylinder lubricant to provide an added layer of protection. Getting faster starts reduces wear on batteries and starters. Champion 4580K Professional Grade Starting Fluid is ideal for use with cars, trucks, tractors, generators, buses, marine engines, outboards and power mowers. Features 80% Ether Professional Grade Works Down to 70F Contains Upper Cylinder Lubricant With just the push of a lever, you can easily change your engine oil without the mess. The EZ Oil Drain Valve is Constructed from corrosionresistant forged brass, stainless steel, and a nickelplated coating. Built to withstand extreme temperatures and harsh environmental factors such as salt, water, oil, chemicals. Will my EZ Oil Drain Valve open up on the road No. The valves effective locking system requires a double action mechanism to open it, this prevents any accidental openings. Unlike spring loaded gate valves, the heavy duty ball valve construction will withstand any engine vibration. This will provide additional safety and security. A typical hose clip can be purchased at any hardware store and will keep the level in the closed and locked position at all times. To keep things even cleaner during routine maintenance, the EZ Oil Drain Valve can be used with the optional Hose Ends sold separately, see related items below. The Hose Ends easily screw into the valve body allowing you to attach a hose to the valve for convenience and cleanliness.

With a service life of 30,000 miles, this filter does not have a drain on it as the element traps the water for easy maintenance. Features 2 Micron Filtration Replacement Filter FF1003 For Use On The FASS HD Series Fuel Systems Notes The XWS1002 must bus used in conjunction with the PF3001 XL See Below This filter cannot be used in combination with the older FF1003 or FS1001 filters. Please see the location diagram on the filters for proper filter placement. Install this valve and you can drain your engine oil without tools and without mess. Just lift the lever of this solid brass ball valve and give it a quarter turn to open it. Return the lever to its original position and it locks closed, double sealed to prevent leakage. The Engine Oil Drain Valve is made of corrosion resistant forged brass and stainless steel. The ball valve design provides a straight flow for efficient drainage and a perfect seal when closed. Frozen drain plug and stripped threads are eliminated forever. Drawing samples for oil analysis is as easy as onetwothree. Sizes to fit all cars, light trucks vans heavyduty trucks and buses. Also fits RVs, marine engines and industrial equipment. Also ideal for oil sampling analysis as a small amount of oil can be drawn without shutting off the engine. Please make sure there is enough distance from the ground. The hose clip, which can be purchased at any hardware stores, will firmly keep the lever in the locked position at all times. This warranty does not cover any damages due to misuse, abuse, negligence or accident. This warranty is valid only in the United States and Canada. It increases transfer case performance by dramatically reducing wear, increasing shifting performance, and reducing irritating drive shaft clunk. This special blend can help extend the life of your transfer case by drastically reducing wear on internal components and seals. Sold as 1 2quart bottle 64 floz.. One transfer case will use 64 fluid oz.

Powerstroke Engine is designed to remove metal fragments in engine oil, This drain plug features a robust 24 mm This M14 x 1.5. Mishimoto Magnetic Oil Drain Plug is perfect for extending the life of Regardless of Warranty claims must be accompanied by the original sales receipt from Any issues All products returned for MP shall not be responsible for injurySynchromax is also perfect for transfer cases and 2cycle motorcycle gear boxes that specify lightviscosity lubricants. Formulated with Royal Purple's synthetic, proprietary Synerlecadditive technology, Synchromax offers upgraded shift

quality over a wide temperature range while also reducing gear noise. A useful tool, at a bargain of a price. Buy a few and put one in your truck toolbox, trailer, and shop! Features For Easy Pouring Molded Plastic Construction Each display package includes a black cardboard display and a fully stocked inventory of XDPs Fuel, Oil, and Coolant Additives. XDP Diesel Power Plus XDPs allinone fuel additive is a specially formulated concentrate that is great for yearround use. Diesel Power Plus is a complete fuel system treatment that disperses water, cleans your fuel injection system, controls icing and freezeup, improves fuel economy, and increases your cetane rating. XDP PolarD XDPs winter formula is specially designed for cold weather conditions and prevents fuel problems related to winter operations. PolarD prevents waxing and gelling while also enhancing the lubricity quality of your fuel. PolarD also uses wax modifiers and waterconverting agents to prevent formation of ice crystals which protects freeze up and filter plugging. XTRA Cool HighPerformance Coolant AdditiveXTRA Cool Coolant Additive is designed to enhance the performance of your cooling system. Formulated to maximize the thermal transfer properties of your coolant, the XTRA Cool Additive reduces coolant temps and helps to prevent buildup and corrosion. Compatible with all cooling systems and coolant types.

XFactor High Performance Oil AdditiveXFactor is designed to reduce wear in your engine. A 100% synthetic friction reducer, XFactor also reduces noise, vibration, improves engine efficiency, and protects surfaces from corrosion and sludge. XFactor is intended for use on on both diesel and gasoline engines using synthetic and conventional oils. Features Comes Fully Stocked PointOfPurchase DisplayGreat For Shop and Countertop DisplayEach Display Includes 5 XDP Diesel Power Plus 16 Oz. Bottles 5 XDP PolarD Winter Formula 16 Oz. Bottles 8 XDP XTRA Cool High Performance Coolant Additive 16 Oz. Bottles12 XDP XFactor High Performance Oil Additive 8 Oz. Bottles Finally, after a lengthy RandD process, we are proud to present our specially formulated concentrate for the best year round use in your diesel truck. Running XDP Diesel Power Plus in our own trucks through development gives you the confidence in knowing its now ready for the masses and is the only diesel fuel additive for your investment.XDP Diesel Power Plus is a special formula which is compatible with all grades of diesel fuel and designed for year round use. XDP Diesel Power Plus contains cetane and lubricity additives to protect and enhance your engines performance. One constant is the propensity for diesel fuel to pick up water. Water in diesel fuel remains the number one fuel problem year round. Now that low sulfur and ultra low sulfur fuels account for the vast majority of diesel fuels used today, water is now a bigger problem than ever before. Water damages injectors, scores pintles, creates gum and varnish, interferes with fuel combustion and harbors microbes and fungi. Diesel Power Plus contains the most effective combination of ingredients to absorb water from fuel. The unique solution prevents damage, wear and premature fuel pump failure. Diesel Power Plus also helps improve combustion and mileage, stabilizes fuel, and prevents sludge.

All of these benefits in a unique formulation which contains no harmful alcohols to attack your gaskets and seals. Our concentrated formula treats 500 gallons with only ounces. What is CetaneFuels with a higher cetane number which have shorter ignition delays provide more time for the fuel combustion process to be completed. Hence, higher speed diesels operate more effectively with higher cetane number fuels. The national CN average is 45. Keeps fuel water free. The result of our hard work and testing is XDP PolarD. This powerful fuel treatment increases overall system performance in cold weather conditions. XDP PolarD prevents waxing and gelling while enhancing lubricity quality. It prevents fuel problems related to winter operations, such as gelling and freeze up. The winter problems are addressed by using wax modifiers that prevent the formation of ice crystals, thus preventing filter plugging. It contains waterconverting agents preventing free or emulsified water from freezing, and therefore addresses fuel system freeze up. XDP PolarD is enhanced with cetane to improve cold starting capacity and to restore power levels found in good

number two diesel fuel. This could be as high as 10F 15F depending on fuel quality. Fuels with a higher cetane number which have shorter ignition delays provide more time for the fuel combustion process to be completed. Hence, higher speed diesels operate more effectively with higher cetane number fuels. The national CN average is 45. XFactor is a 100% synthetic friction reducer that is engineered to decrease engine wear, reduce noise and vibration, improve engine efficiency, and also clean and protect internal surfaces of your engine from corrosion, rust, and sludge. Intended for use on all Diesel and Gasoline engines, XFactor is compatible with both conventional and synthetic engine oils. XFactor utilizes nano particles to achieve superior wear reduction by filling in microscopic irregularities on your engines internal surfaces.

This unique blend reduces engine wear, improves fuel economy, increases power, and reduces oil operating temperatures. On the 6.0L Powerstroke engines, XFactor eliminates stiction and restores your failing HEUI injectors. Add XDPs XFactor High Performance Oil Additive to your Engine Oil, Power Steering Fluid, Hydraulic System Fluid, and Differential Oil to protect the vital components of your vehicle. FeaturesFor All Gas and Diesel EnginesImproves Engine Performance Restores Failing HEUI Injectors For Synthetic and Conventional OilsRestores Lost Power and CompressionProtects and Cleans Internal Engine Surfaces DirectionsAdd 1.5 Oz For Every 1 Quart Of Oil Universal 6.0L Powerstroke 2 Oz. For Every 1 Quart Of OilRecommended one treatment of XFactor with every fresh oil change. One bottle treats up to 5 quarts of oil. An average truck with 15 quarts of oil will take 3 bottles. Note Not for use in Air Conditioning, Aircraft, Brakes, or Automatic Transmission Fluid. The XTRA Cool Coolant Additive has been specially formulated to maximize the thermal transfer properties of your engine coolant to lower your temperatures. Not only does the XTRA Cool Additive reduce engine coolant temps, the premium additives in this formula prevent buildup and corrosion to extend the life of your cooling system and cooling system components. XDP XTRA Cool Coolant Additive is safe for use in all cooling systems and is compatible with all types of coolant. Features For All Cooling SystemsReduces Engine TemperaturesPrevents BuildUp and Corrosion Compatible With All Coolant Types DirectionsAdd complete bottle for most typical automotive systems. For other applications, add 1 ounce of XDP XTRA Cool Coolant Additive per guart of system capacity. As an integral part of the automotive supply chain, at this point all call centers and distribution centers remain fully operational to ensure we keep vital service components flowing to vehicles used in transport of goods and emergency response.

To ensure the health of our employees, families, and customers, we have made the following procedural changes As always, we value your business and appreciate your patience as we manage this situation together. Additionally, do not mix fluids of different specifications. Refer to your owners manual for the correct fluid for your application. Our payment security system encrypts your information during transmission. We don't share your credit card details with thirdparty sellers, and we don't sell your information to others. Please try again. Please try again. Please try again later. Show details. Order it now. Sold by doxaworldwide and ships from Amazon Fulfillment. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. Register a free business account Please try your search again later. In order to navigate out of this carousel please use your heading shortcut key to navigate to the next or previous heading. To calculate the overall star rating and percentage breakdown by star, we don't use a simple average. Instead, our system considers things like how recent a review is and if the reviewer bought the item on Amazon. It also analyzes reviews to verify trustworthiness. Please try again later. Kimberly Krotine 1.0 out of 5 stars If you receive a filter that looks anything like the one I've pictured, you may want to think twice before installing. See pictures to go along with text. It is also enlarged to accommodate bleed when printing. This is a classic sign of an attempt to recreate artwork. I've taken the time to write this product review because I felt compelled to share my experience and knowledge about this product. We all care for our trucks and take pride in proper maintenance. The suspect filter highlighted in this review is a product that, in my opinion, should

not be installed. Works as advertised.

One thing to remember is that when replacing this filter there is a magnet sitting in the filter to catch fine metal particles. So dont throw away this filter without removing the magnetic disk sitting in the center of the filter between the filter and the transmission. Very hard to get and expensive to replace. Update Turns out the magnet that goes in the transmission filter are readily available. Amazon is selling them along with the filter at a good price. Filters need to be kept clean, this one can't be trusted from an open box. I also ordered AC delco 109243 Dexron VI fluid to prefill the filter so I had minimal fluid loss. That part number of Dexron is factory fill for these allisons, the Alison specific fluid is not factory fill and is optional. My current 2004 has 200k, I maintain it and I have always used this filter. I can't tell a difference from this one to the next but these arent replaced very often so I go ahead and use them. Just dont forget your filter magnet. These are the genuine factory filters and they always arrive well packed and undamaged. Make sure to transfer the magnet when you change the filter. These are cheap enough to change every oil change. Keep your allison living a long and healthy life! Arrived well packaged and is the original Allison factory filter. Just remember to reuse the factory magnet after cleaning it. Being factory you know it will fit and workGreat purchase!! Thanks. They are specifically formulated to reduce fuel consumption, promote clean engines, and extend engine life. DuraMAX Motor Oils are completely compatible with mineral or other synthetic oils. DuraMAX Full Synthetic Motor Oil uses Advanced Detergent Additive System blended with Synthetic base oils to deliver the following benefits It also meets performance requirements of Honda and Toyota as well as most import and domestic models where an SAE 0W16 that meets API SP or ILSAC GF6B is specified.

It also meets requirements of Chrysler MS6395, Honda and Toyota as well as most import and domestic models where an SAE 0W20 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, Ford WSSM2C945A, Ford WSSM2C930A, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 5W20 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, Ford WSSM2C946A, Ford WSSM2C929A, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 5W30 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 10W30 that meets API SP or ILSAC GF6A is specified. It can be used in virtually all services for all gasoline engines, domestic and foreign. They are formulated to promote clean engines with excellent control of sludge and other engine deposits that form due to high engine temperatures and combustion exhaust. DuraMAX High Mileage Synthetic Blend Motor Oils use an Advanced Detergent Additive System blended with Synthetic base oils along with a seal conditioning agent and additional antiwear additives and friction modifiers which are used to reduce engine wear and extend engine life. Other benefits include It also meets requirements of Chrysler MS6395, Ford WSSM2C945A and WSSM2C930A, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 5W20 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, Ford WSSM2C946A, Ford WSSM2C929A, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 5W30 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 10W30 that meets API SP or ILSAC GF6A is specified.

DuraMAX Synthetic Blend Motor Oils are specifically formulated to reduce fuel consumption, promote clean engines and extend engine life. DuraMAX Motor Oils are completely compatible with mineral or other synthetic oils. DuraMAX Synthetic Blend Motor Oil uses an Advanced Detergent Additive System blended with Synthetic base oils to deliver the following benefits It also meets requirements of Chrysler MS6395, Ford WSSM2C945A, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 5W20 that meets API SP or ILSAC GF6A is

specified. It also meets requirements of Chrysler MS6395, Ford WSSM2C946A, Ford WSSM2C929A, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 5W30 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, GM 6094M, Honda and Toyota as well as most import and domestic models where an SAE 10W30 that meets API SP or ILSAC GF6A is specified. It also meets requirements of Chrysler MS6395, GM 6094M, and Ford WSSM2C945A. Formulated with high purity synthetic base stocks, DuraMAX Full Synthetic ATF is designed to maintain its viscosity through excellent oxidation stability and use of long lasting viscosity modifiers. Sed nec diam eu diam mattis viverra. Praesent id metus massa, ut blandit odio. Proin quis tortor orci. Praesent id metus massa, ut blandit odio. Proin quis tortor orci. Praesent id metus massa, ut blandit odio. Proin quis tortor orci. Let us know. We are dedicated to great customer service and want to hear what you have to say! In pellentesque faucibus vestibulum. Nulla at nulla justo, eget luctus tortor. Nulla facilisi. At Hare Chevrolet, our technicians specialize in 2018 Chevy Colorado transmission repair and are OEM certified. Check out our service department reviews online to see why thousands of Chevy Colorado owners pick us for fast, affordable, and reliable auto repair.

2018 Chevy Colorado Transmission Filter Changing your 2018 Chevy Colorado transmission filter isnt as straightforward as substitute filters in your vehicle. There are multiple components to your transmission filter including the filter itself, which is usually a metal plate with a fiber material that catches pollutants. Your 2018 Chevy Colorado will also contain a pickup tube, gasket, and rubber seal which may all need to be replaced along with the filter. Your 2018 Chevy Colorado transmission filter will need to be replaced every 30,000 or 50,000 miles. Be convinced to check your vehicles maintenance guide for more information on mileage and time intervals. You can also give Hare Chevrolet a call for expert advice. If youd like us to handle your transmission service, we naturally promote transmission service coupons ranging from filter rebates to fluid specials on a monthly basis. Click here for more service specials and parts specials. 2018 Chevy Colorado Transmission Flush A transmission flush is frequently twice the price of a fluid change due to the amount of time the service takes and the fact that the flush not only replaces the fluid in the pan but also removes fluid from the cooler lines and alternative elements of your transmission. A 2018 Chevy Colorado transmission flush also uses about 10 quarts of fluid to completely clean and flush out the system. How do you know if you need a Transmission Fluid Change or Transmission Flush. A transmission flush is only imperative if your system contains dirt or debris. If the fluid is highly dark or contains supplemental sediments, we would endorse a complete system flush instead of just exchanging the fluid. If youd like one of our experienced Chevy Colorado technicians to examine your transmission fluid, book your transmission service online or give Hare Chevrolet a call at 3173336958.

2018 Chevy Colorado Transmission Fluid A transmission fluid change is commonly half the price of a transmission flush as it requires a lot less fluid and time to perform. 2018 Chevy Colorado transmission fluid changes are exceptionally meaningful to keep your vehicles transmission congenial and lubricated. If you dont routinely change your fluids at least every 30,000 miles or so, you may find that your 2018 Chevy Colorado transmission will slip. Check your cars owners manual for more information on the precise mileage intervals in which your transmission needs the fluid replenished. At Hare Chevrolet, we suggestion a variety of transmission fluid specials. You can also schedule transmission service online and save even more. If you notice an different noise or grinding sound when you shift gears or if you feel your gears catching when you change them then your transmission conceivable needs more lubricant or something more critical could be at fault. Transmission fluid leaks are the most plain sign you need a transmission fluid change or potentially even a complete flush service. Its unusual, but leaks could also mean theres an issue with your transmission hose. Strange smells are a sign your transmission fluid is burning inside your components. An conspicuous sign would be if your 2018 Chevy Colorado transmission warning light is on. If you experience or think you may be experiencing any of these issues, give Hare Chevrolet a

call quickly and well walk you through the step by step process of checking your fluid levels or you can transport your 2018 Chevy Colorado into our factorytrained technicians and we can diagnose any issues your car may have for free as part of our multipoint inspection process. These services are meaningful to prolonging the life of your 2018 Chevy Colorado transmission. At Hare Chevrolet, we bid a collection of transmission repair specials and transmission parts discounts. Call 3173336958 or schedule an appointment online to learn more!

2018 Chevy Colorado Automatic vs Manual Transmission Automatic and manual transmission will often require contrasting fluids. Automatic transmission fluids are typically thinner and are often red or green in color. Manual transmission fluid or gear oil is thicker due to additives and disparate compounds needed to lubricate the gearbox and disparate components. Manual transmissions have a higher friction environment due to the way gears are changed, thus the lubricant is contrasting. Not only are the fluids various between manual and automatic transmissions but the level of heat the fluids experience is very various. Automatic transmissions generate a lot more heat and thus the fluid in your transmission must be changed more ordinarily. If you dont change your 2018 Chevy Colorado transmission fluid, your transmission will have broken metal shavings and divergent corrosive material spread throughout the vital components of your 2018 Chevy Colorado. You should ordinarily check the fluid levels between your fluid and transmission flush service intervals. In copious cases, manual transmissions dont come equipped with a dipstick to check your fluid levels, so it can be extremely not nice to do. Call or visit Hare Chevrolet for more information if your transmission doesnt contain a dipstick. 2018 Chevy Colorado Transmission Replacement Car transmissions are extraordinarily difficult. Deciding on whether to rebuild or replace a bad transmission can be particularly difficult. Mostly, the deciding factor is deciding which components are bad or failing. During a rebuild, Hare Chevrolet will completely disassemble your 2018 Chevy Colorado transmission and clean and inspect every single part. This requires imposing knowledge of not on the components of the transmission, but the cost of repair versus replacement. It also requires knowing which parts are pragmatic.